



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D212-580-041
Job Sheet 168061



Part No: D212-580-041

Job Qty: 2 ea

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/16/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Northwest Helicopters LLC (CNORT05)

1000 85th Avenue SE Olympia, WA, 98501 USA ph:(360) 754-7200

Note: DWG IIN-D212-580-1 REV B SHEET 10, D2161 REV B2 IPP Rev:H Removed D2013-3/-4 06-03-22 JLM IPP
REV:I AS PER ECN10-611 10-09-07 JLM VERIFIED BY:DD IPP rev:J 10.11.22 AS PER ECN10-642 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/16/17	0.00	0.00	Start up container		SRL
160	Packaging	2 pcs		11/16/17	0.00	0.00	Packaging1		SRL
170	QC	2 pcs		11/16/17	0.00	0.00	QC4		SMB
175	DC	2 pcs		11/16/17	0.00	0.00	DC		AT
180	Packaging	2 pcs		11/16/17	0.00	0.00	Packaging3		7.10
190	QC21-FG	2 Ea		11/16/17	0.00	0.00	QC21		

Part Op 175 - Photocopy bluefile and create labels as per PPP D212-580-041 CHG004
Descriptions: 180 - Identify and pack for shipping as per PPP D212-580-041

Fgo10

DAS
21
9-59

DEC 0 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2161-212 <i>F163277</i>	2	2	0	0
	D3439-101 <i>5015916</i>	4	20	0	0
	D4164-041 <i>5015822</i>	8	9	0	0
	MS20426AD3-4 <i>5015809</i>	16	6,900	0	0
	MS27039-1-08 <i>5015793</i>	8	461	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 11:54 AM dart.lacelle.linda

DART
AEROSPACE
S015966



Dual Cargo Mirror Installation

PART NO: D212-580-041
Revision:
Operation: Start up Operation
Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/30/17 Job No: 168061
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D212-580-041 Revision: Dual Cargo Mirror Installation														
90	Start up Operation	S015944	168061	0 Ea	0	S015944	Start Up Container		WIP	11/30/2017	*			
Operation Totals:		1		0	0									
190	QC21-FG	S015966	168061	2 Ea	0	S015966	FG010	Bin	Stock	11/30/2017	Issue Container			CHG004
Operation Totals:		1		2	0									
Part Totals:		2		2	0									
Part Number: MS20426AD3-4 Revision: Rivet														
100	Receive Ea	S015805	168061	16 Ea	0	M134294	ST312		Stock	11/30/2017	Issue Container			
		S015806	168061	16 Ea	0	M134294	ST312		Stock	11/30/2017	Issue Container			
		S015807	168061	16 Ea	0	M134294	ST312		Stock	11/30/2017	Issue Container			
		S015808	168061	16 Ea	0	M134294	ST312		Stock	11/30/2017	Issue Container			
		S015810	168061	16 Ea	0	M134294	ST312		Stock	11/30/2017	Issue Container			
Operation Totals:		5		80	0									
Part Totals:		5		80	0									
Part Number: MS27039-1-08 Revision: Screw														
100	Receive Ea	S015792	168061	8 Ea	0		ST182		Stock	11/30/2017	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Totals:		8		90	0									

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					